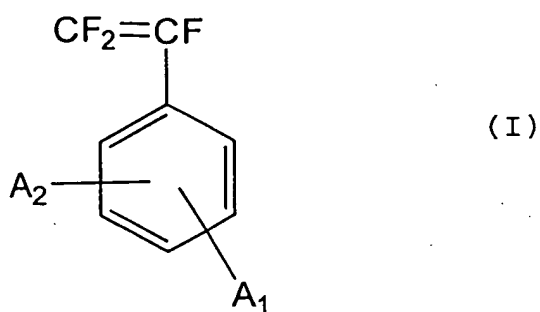
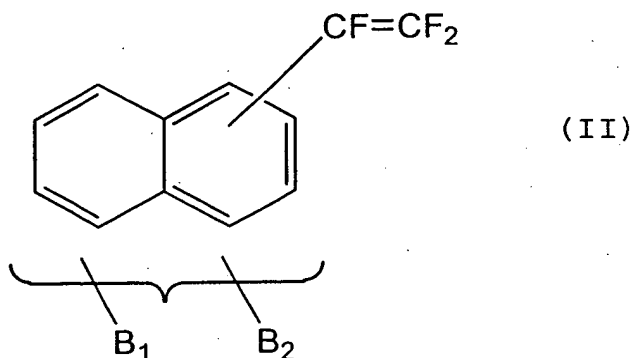


What is claimed is:

1. A membrane comprising a polymeric base film to which has been graft polymerized a monomer selected from the group consisting of monomers of formula (I)



and formula (II)



where  $A_1$ ,  $A_2$ , and  $B_1$ ,  $B_2$  are independently selected  
25 from the group of consisting of:

hydrogen, lower alkyl, lower  
fluoroalkyl, cyclic alkyl,  
cyclic amine, cyclic ether, cyclic  
thioether,

30           Ar, wherein Ar is other than Ph when one of A<sub>1</sub> and A<sub>2</sub> is hydrogen,

          CH(X)Ph, where X is selected from the group consisting of hydrogen, fluorine, lower alkyl, lower fluoroalkyl and Ph,

35           PRR' and P(OR)(OR'), where R and R' are independently selected from the group consisting of lower alkyl, cyclic alkyl and Ph, and

          wherein at least one of substituents A<sub>1</sub>,  
40           A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> is other than hydrogen.

2.    The membrane of claim 1 wherein R and R' are the same moiety.

3.    The membrane of claim 1 wherein R and R' are different moieties.

4.    The membrane of claim 1 wherein A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> are the same substituent.

5.    The membrane of claim 1 wherein at least one of substituents A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> differs from at least one of the other substituents.

6.    The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (I), wherein A<sub>1</sub> is other than hydrogen and A<sub>2</sub> is hydrogen.

7. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (I), wherein  $A_1$  and  $A_2$  are other than hydrogen.

8. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (II) wherein  $B_1$  is other than hydrogen and  $B_2$  is hydrogen.

9. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (II), wherein  $B_1$  and  $B_2$  are both other than hydrogen.

10. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (I) wherein  $A_1$  is selected from the group consisting of lower alkyl  
5 and cyclic alkyl, and  $A_2$  is selected from the group consisting of  $A_1$  and hydrogen.

11. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (II) wherein  $B_1$  is selected from the group consisting of lower  
5 alkyl and cyclic alkyl, and  $B_2$  is selected from the group consisting of  $B_1$  and hydrogen.

12. The membrane of claim 1 comprising a polymeric base film to which has been graft

polymerized a monomer of formula (I) wherein  $A_1$  is selected from the group consisting of cyclic  
5 amine, cyclic ether and cyclic thioether, and  $A_2$  is hydrogen.

13. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (I) wherein  $A_1$  is Ar and  $A_2$  is hydrogen.

14. The membrane of claim 13 wherein Ar is a fused polycyclic aromatic with two fused rings.

15. The membrane of claim 13 wherein Ar is biphenyl.

16. The membrane of claim 13 wherein Ar is a heteroaromatic group.

17. The membrane of claim 16 wherein Ar is a heteroaromatic group containing at least one heteroatom, wherein said at least one heteroatom is selected from the group consisting of nitrogen,  
5 oxygen and sulfur.

18. The membrane of claim 17 wherein said heteroaromatic group contains at least two of said heteroatoms.

19. The membrane of claim 18 wherein said heteroatoms are the same moiety.

20. The membrane of claim 18 wherein at least one of said heteroatoms differs from the other of said heteroatoms.

21. The membrane of claim 17 wherein at least one of said heteroatoms is selected from the group consisting of N-alkylated nitrogen and N-benzylated nitrogen.

22. The membrane of claim 17 wherein said heteroaromatic group is monocyclic.

23. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (I) wherein  $A_1$  is selected from the group consisting of  $PRR'$  and  $P(OR)(OR')$ , where R and R' are independently selected from the group consisting of lower alkyl, cyclic alkyl and Ph, and  $A_2$  is hydrogen.

24. The membrane of claim <sup>23</sup> wherein R and R' are the same moiety.

25. The membrane of claim <sup>23</sup> wherein R and R' are different moieties.

26. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (I) wherein  $A_1$  is selected from the group consisting of Me and

*correct*

- 5 CH(X)Ph, where X is selected from the group consisting of hydrogen, fluorine, Me and Ph, and A<sub>2</sub> is selected from the group consisting of A<sub>1</sub> and hydrogen.

27. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (II) wherein B<sub>1</sub> is selected from the group consisting of Me and
- 5 CH(X)Ph, where X is selected from the group consisting of hydrogen, fluorine, Me and Ph, and B<sub>2</sub> is hydrogen.

28. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (I) wherein A<sub>1</sub> is Me and A<sub>2</sub> is selected from the group consisting of
- 5 Me and hydrogen.

29. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (II) wherein B<sub>1</sub> is Me and B<sub>2</sub> is selected from the group consisting
- 5 of Me and hydrogen.

30. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (I) wherein A<sub>1</sub> is para-Me, A<sub>2</sub> is hydrogen, and said base film
- 5 comprises poly(ethylene-co-tetrafluoroethylene).

31. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (II) wherein B<sub>1</sub> is Me, B<sub>2</sub> is hydrogen, and said base film  
5 comprises poly(ethylene-co-tetrafluoroethylene).

32. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized one monomer selected from the group consisting of said monomers of formula (I) and  
5 formula (II), whereby the grafted chains are homopolymeric.

33. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized more than one monomer selected from the group consisting of said monomers of formula  
5 (I) and formula (II), whereby said grafted chains are copolymeric.

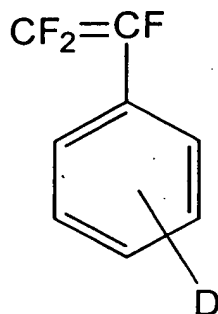
34. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized more than one monomer of formula (I), whereby the grafted chains are copolymeric.

35. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized more than one monomer of formula (II), whereby the grafted chains are copolymeric.

36. The membrane of claim 1 comprising a polymeric base film to which has been graft polymerized a monomer of formula (III) with said

monomers selected from the group consisting of  
5 monomers of formula (I) and formula (II):

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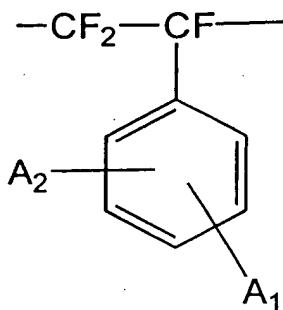


(III)

where D is selected from the group consisting of  
15 hydrogen, fluorine, CF<sub>3</sub>, CF<sub>2</sub>H, CF=CF<sub>2</sub>, SO<sub>2</sub>F and  
SO<sub>3</sub><sup>-</sup>M<sup>+</sup>.

37. A membrane comprising a polymeric base  
film with grafted chains comprising monomer units  
selected from the group consisting of monomer  
units of formula (IV)

5



(IV)

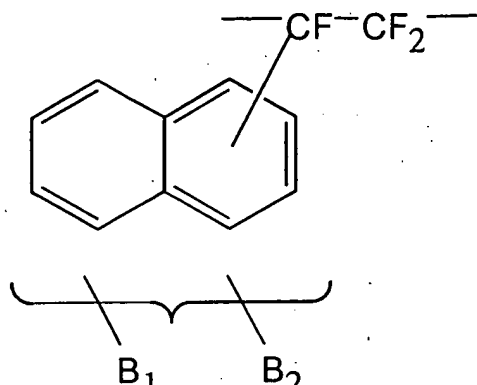
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and formula (V)



15

20



(V)

where  $A_1$ ,  $A_2$ , and  $B_1$ ,  $B_2$  are independently selected  
 25 from the group consisting of:

hydrogen, lower alkyl, lower  
 fluoroalkyl, cyclic alkyl,  
 cyclic amine, cyclic ether, cyclic  
 thioether,

30  $\text{Ar}$ , wherein  $\text{Ar}$  is other than  $\text{Ph}$  when one  
 of  $A_1$  and  $A_2$  is hydrogen,

$\text{CH(X)Ph}$ , where  $X$  is selected from the  
 group consisting of hydrogen, fluorine, lower  
 alkyl, lower fluoroalkyl and  $\text{Ph}$ ,

35  $\text{PRR'}$  and  $\text{P(OR)(OR')}$ , where  $R$  and  $R'$  are  
 independently selected from the group  
 consisting of lower alkyl, cyclic alkyl and  
 $\text{Ph}$ ,

40 and wherein at least one of  
 substituents  $A_1$ ,  $A_2$ ,  $B_1$  and  $B_2$  is other than  
 hydrogen.

38. The membrane of claim 37 wherein  $R$  and  
 $R'$  are the same moiety.

39. The membrane of claim 37 wherein R and R' are different moieties.

40. The membrane of claim 37 wherein at least one of A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> are the same substituent.

41. The membrane of claim 37 wherein at least one of substituents A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> differs from at least one of the other substituents.

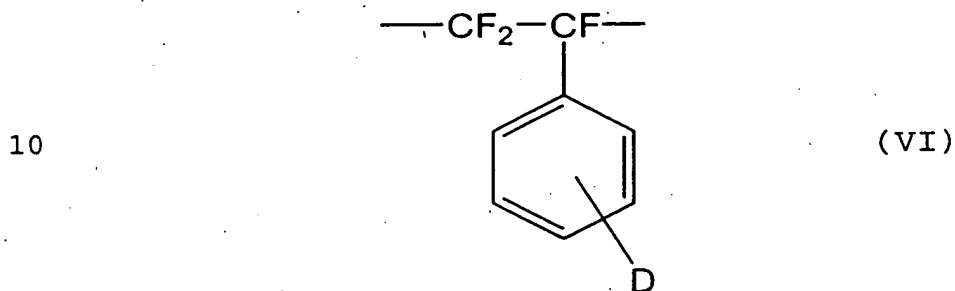
42. The membrane of any one of claims 1, 28-31, 36 and 37 wherein at least a portion of the grafted chains is crosslinked.

43. The membrane of claim 37 wherein at least a portion of said monomer units further comprise at least one ion-exchange substituent, thereby rendering said membrane an ion-exchange  
5 membrane.

44. The ion-exchange membrane of claim 43 wherein said at least one ion-exchange substituent is selected from the group consisting of sulfonate and sulfonic acid.

45. The ion-exchange membrane of claim 43 comprising a polymeric base film with grafted chains further comprising monomer units of formula (VI) in addition to said monomer units selected

5 from the group consisting of monomer units of  
formula (IV) and formula (V):



15 where D is selected from the group consisting  
of hydrogen, fluorine,  $\text{CF}_3$ ,  $\text{CF}_2\text{H}$ ,  $\text{CF}=\text{CF}_2$ ,  $\text{SO}_2\text{F}$  and  
 $\text{SO}_3^-\text{M}^+$ .

46. The ion-exchange membrane of claim 43  
wherein at least a portion of said monomer units  
comprise at least two ion-exchange substituents.

47. The ion-exchange membrane of claim 43  
wherein at least 50% of said monomer units in said  
grafted chains have at least one ion-exchange  
substituent per monomer unit.

48. The ion-exchange membrane of claim 43  
wherein said grafted chains comprise at least two  
different types of ion-exchange groups.

49. The ion-exchange membrane of claim 43  
wherein said grafted chains comprise an anion-  
exchange group and a cation-exchange group.

50. The ion-exchange membrane of any one of claims 43 and 45 wherein at least a portion of the grafted chains is crosslinked.

51. The ion-exchange membrane of claim 43 wherein said ion-exchange membrane is substantially gas impermeable.

52. The ion-exchange membrane of claim 44 wherein said ion-exchange membrane is substantially gas impermeable.

53. The ion-exchange membrane of claim 43 wherein said monomer units are of formula (IV).

54. The ion-exchange membrane of claim 53 wherein  $A_1$  is selected from the group consisting of Me and  $CH(X)Ph$ , where X is selected from the group consisting of hydrogen, fluorine, Me and Ph, and  $A_2$  is selected from the group consisting of  $A_1$  and hydrogen

55. The ion-exchange membrane of claim 53 wherein  $A_1$  is Me and  $A_2$  is selected from the group consisting of Me and hydrogen.

56. The ion-exchange membrane of claim 53 wherein  $A_1$  is para-Me,  $A_2$  is hydrogen, said base film comprises poly(ethylene-co-tetrafluoro-ethylene), and said at least one ion-exchange

5   substituent is selected from the group consisting  
of a sulfonate group and a sulfonic acid group.

57.   The ion-exchange membrane of claim 43  
wherein said monomer units are of formula (V).

58.   The ion-exchange membrane of claim 57  
wherein  $B_1$  is selected from the group consisting  
of Me and  $CH(X)Ph$ , where X is selected from the  
group consisting of hydrogen, fluorine, Me and Ph,  
5   and  $B_2$  is hydrogen.

59.   The ion-exchange membrane of claim 57  
wherein  $B_1$  is Me and  $B_2$  is selected from the group  
consisting of Me and hydrogen.

60.   The ion-exchange membrane of claim 57  
wherein  $B_1$  is Me,  $B_2$  is hydrogen, said base film  
comprises poly(ethylene-co-tetrafluoroethylene),  
and said at least one ion-exchange substituent is  
5   selected from the group consisting of a sulfonate  
group and a sulfonic acid group.

61.   An electrode apparatus comprising the  
ion-exchange membrane of claim 51.

62.   An electrode apparatus comprising the  
ion-exchange membrane of claim 52.

63.   A membrane electrode assembly comprising  
the ion-exchange membrane of claim 51.

64. A membrane electrode assembly comprising the ion-exchange membrane of claim 52.

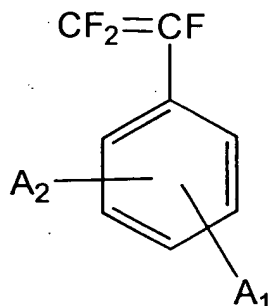
65. An electrochemical fuel cell comprising the ion-exchange membrane of claim 51.

66. An electrochemical fuel cell comprising the ion-exchange membrane of claim 52.

67. An electrochemical fuel cell according to any one of claims 65 and 66 wherein said polymeric base film is less than 100  $\mu\text{m}$  thick.

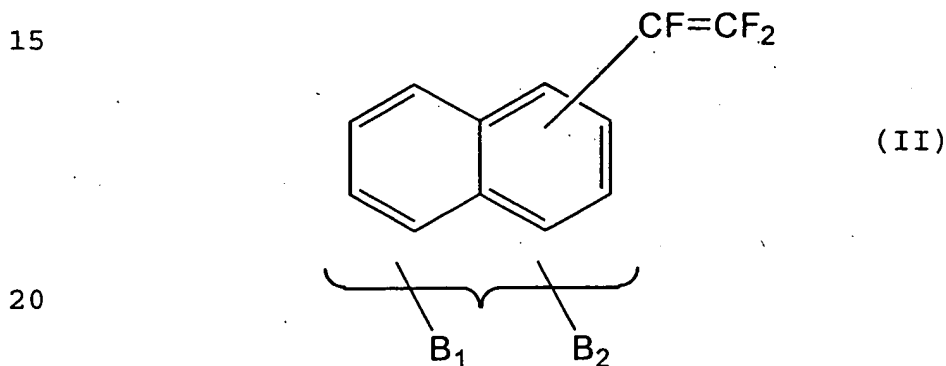
68. A membrane prepared by subjecting the membrane of claim 1 to a reaction process selected from the group consisting of halomethylation, sulfonation, phosphonation, amination, carboxylation, hydroxylation and nitration.

69. A method of preparing a membrane, the method comprising graft polymerizing to a polymeric base film a monomer selected from the group consisting of monomers of formula (I)



(I)

and formula (II)



wherein, in the selected monomer, at least one of  
substitutents A<sub>1</sub>, A<sub>2</sub>, and B<sub>1</sub>, B<sub>2</sub> is a non-hydrogen  
25 substituent that activates said monomer with  
respect to said graft polymerization, and said  
method further comprises:

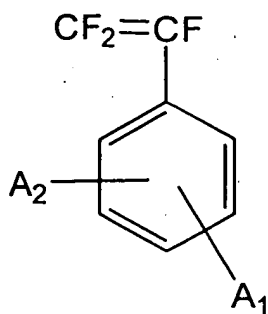
introducing a sulfonate group into at  
least a portion of said graft polymerized  
30 monomer units; and

converting at least a portion of said  
non-hydrogen substituents to substituents  
that are deactivating with respect to  
desulfonation.

70. A method of preparing a membrane, said  
method comprising graft polymerizing to a  
polymeric base film a monomer selected from the  
group consisting of monomers of formula (I)

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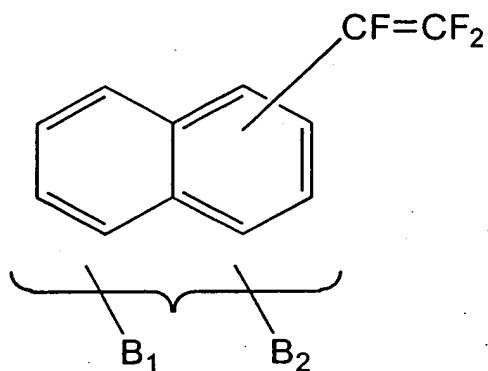
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(I)

and formula (II)

15



(II)

20

where  $A_1$ ,  $A_2$ , and  $B_1$ ,  $B_2$  are independently selected from the group consisting of:

25

hydrogen, lower alkyl, lower  
fluoroalkyl, cyclic alkyl,  
cyclic amine, cyclic ether, cyclic  
thioether,

Ar, wherein Ar is other than Ph when one  
of  $A_1$  and  $A_2$  is hydrogen,

30

$\text{CH}(\text{X})\text{Ph}$ , where X is selected from the  
group consisting of hydrogen, fluorine, lower  
alkyl, lower fluoroalkyl and Ph,

$\text{PRR}'$  and  $\text{P}(\text{OR})(\text{OR}')$ , where R and  $\text{R}'$  are  
independently selected from the group



35        consisting of lower alkyl, cyclic alkyl and  
         Ph, and

         wherein at least one of substituents  
         A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> is other than hydrogen.

71.    The membrane of claim 70 wherein R and  
R' are the same moiety.

72.    The membrane of claim 70 wherein R and  
R' are different moieties.

73.    The membrane of claim 70 wherein A<sub>1</sub>,  
A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> are the same substituent.

74.    The membrane of claim 70 wherein at  
least one of A<sub>1</sub>, A<sub>2</sub>, B<sub>1</sub> and B<sub>2</sub> differs from at  
least one of the other substituents.

75.    The method of claim 70 wherein A<sub>1</sub> and B<sub>1</sub>  
are independently selected from the group  
consisting of:

         Ar, where Ar is selected from the group  
5        consisting of monocyclic heteroaromatics,  
         fused polycyclic heteroaromatics, and  
         heteroaromatic ring assemblies having at  
         least one nitrogen atom,

         cyclic amine, and  
10        phosphines of the formula PRR' and  
         phosphites of formula P(OR)(OR'), where R and  
         R' are independently selected from the group

consisting of lower alkyl, cyclic alkyl and  
Ph, and

15           A<sub>2</sub> and B<sub>2</sub> are hydrogen,  
the method further comprising subjecting at least  
a portion of any one of the nitrogen atoms of the  
Ar, the nitrogen atoms of the cyclic amine and the  
phosphorus atoms of one of the phosphine and the  
20 phosphite to one of alkylation and benzylation.

76. The membrane of claim 75 wherein R and  
R' are the same moiety.

77. The membrane of claim 75 wherein R and  
R' are different moieties.

78. A method according to claim 70, wherein  
A<sub>1</sub> and B<sub>1</sub> are independently selected from the  
group consisting of:

phosphines of the formula PRR' and  
5 phosphites of formula P(OR)(OR'), where R and  
R' are independently selected from the group  
consisting of lower alkyl, cyclic alkyl and  
Ph, and

A<sub>2</sub> and B<sub>2</sub> are hydrogen,  
10 the method comprising the sequential  
steps of introducing a nitro group into at  
least a portion of the grafted monomer units  
of the membrane and converting at least a  
portion of the nitro groups to quaternary  
15 ammonium groups,

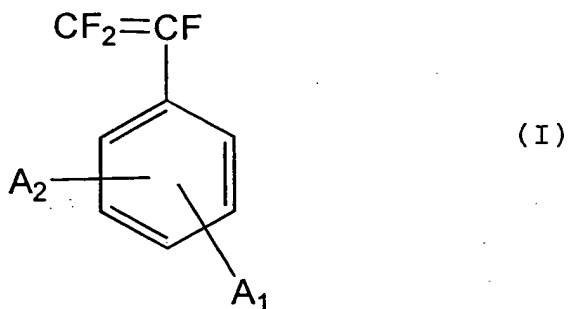
the method optionally further comprising converting one of the phosphine and the phosphite to an ion-exchange substituent.

79. The membrane of claim 78 wherein R and R' are the same moiety.

80. The membrane of claim 78 wherein R and R' are different moieties.

81. A method of preparing a membrane comprising graft polymerizing to a polymeric base film a monomer selected from the group consisting of monomers of formula (I)

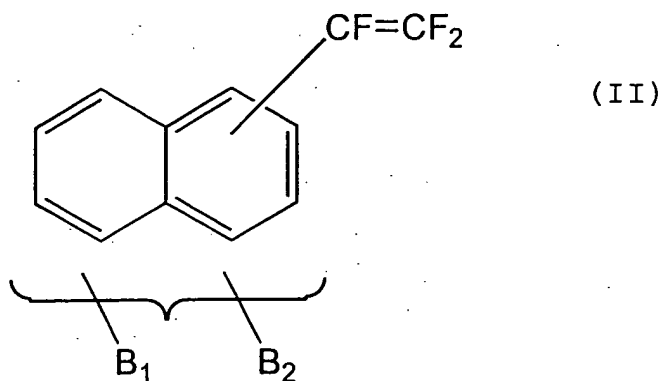
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10

and formula (II)

15



20

where  $A_1$  and  $B_1$  are independently selected from the group consisting of:

25                     $PRR'$ ,  $P(OR)(OR')$ , and  $SR$ , where  $R$  and  $R'$  are independently selected from the group consisting of lower alkyl, cyclic alkyl and  $Ph$ , and

30                     $A_2$  is selected from the group consisting of  $A_1$  and hydrogen, and  $B_2$  is selected from the group consisting of  $B_1$  and hydrogen, the method further comprising subjecting at least a portion of one of the  $PRR'$ , the  $P(OR)(OR')$  and the  $SR$  groups to oxidation.

82. The membrane of claim 81 wherein  $R$  and  $R'$  are the same moiety.

83. The membrane of claim 81 wherein  $R$  and  $R'$  are different moieties.

84. The method of claim 81 further comprising introducing ion-exchange substituents into at least a portion of said monomer units.

85. The method of claim 81, wherein  $A_1$  and  $B_1$  are independently  $SR$ , where  $R$  is selected from the group consisting of lower alkyl, cyclic alkyl and  $Ph$ , and  $A_2$  is selected from the group  
5                    consisting of  $A_1$  and hydrogen, and  $B_2$  is selected from the group consisting of  $B_1$  and hydrogen, and wherein the method comprises converting at least a

portion of the SR groups to at least one of  
sulfonate and sulfonic acid groups.